



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3912-041
Job Sheet 173278



Part No: D3912-041

Job Qty: 3 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 3/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	3/1/18	3/1/18	0.00	0.00	Start Up Stores/Pkg-1	SD	
100	Packaging	3 pcs	3/1/18	3/1/18	0.00	0.00	Packaging1-4		
110	Small Fab	3 pcs	3/2/18	3/2/18	0.00	0.19	Small Fab-5		
120	QC	3 pcs	3/2/18	3/2/18	0.00	0.00	QC5		
170	Packaging	3 pcs	3/2/18	3/2/18	0.00	0.00	Packaging3-2	STOJ	
180	QC21-SA	3 Ea	3/2/18	3/2/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	3 Ea (1 ea)	90-Start up Operation	5032682
D3912-1	Eyebolt	3 Ea (1 ea)	90-Start up Operation	5045374
D3912-3	Eyebolt Block	6 Ea (2 ea)	90-Start up Operation	5042339
D3912-5	Eyebolt Plate	6 Ea (2 ea)	90-Start up Operation	5033605
MS20615-4M20	Rivet	24 Ea (8 ea)	90-Start up Operation	F413841 22x 5024446
MS21209-F615	Heli-Coil	3 Ea (1 ea)	90-Start up Operation	5020787
NAS1149C0663R	Washer	3 Ea (1 ea)	90-Start up Operation	F413153-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	3	19	0
	D3912-1	3	21	0
	D3912-3	6	30	0
	D3912-5	6	26	0
	MS20615-4M20	24	230	0
	MS21209-F615	3	125	0
	NAS1149C0663R	3	79	0

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Part Specifications

Specifications could not be found.

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Container No: S046088



Part: D3912-041

Job No: 173278

Serial No/Batch: S046088

Revision:

Inspector:

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Date: 02/27/18